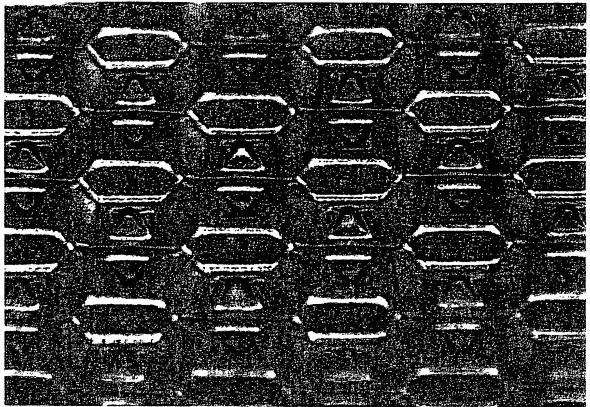


FIG. 2 6-Direction of short side ' of metal sheet 10 Direction of long side of metal sheet

FIG. 3



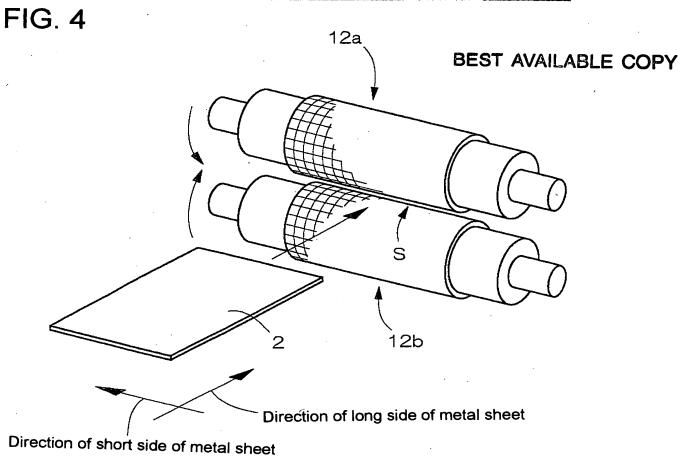


FIG. 5A 12a(12b) FIG. 5B 12a(12b) 

Fig. 6

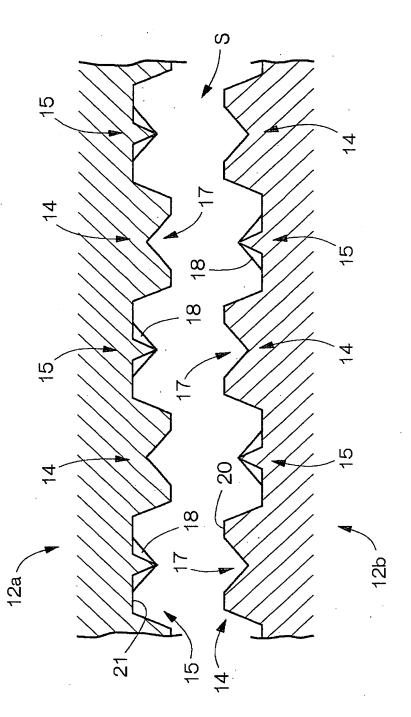
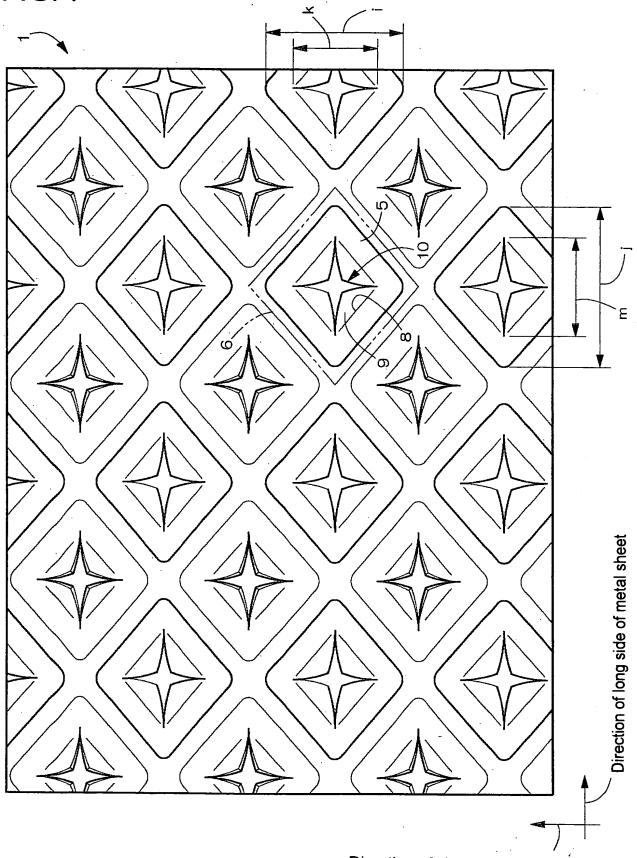


FIG. 7



Direction of short side of metal sheet

FIG. 8A

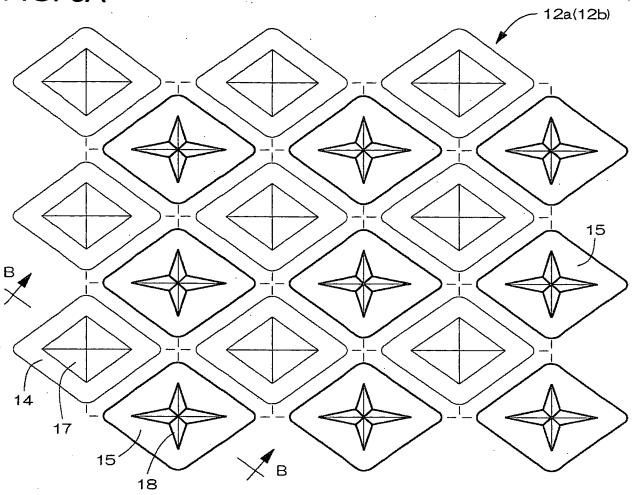
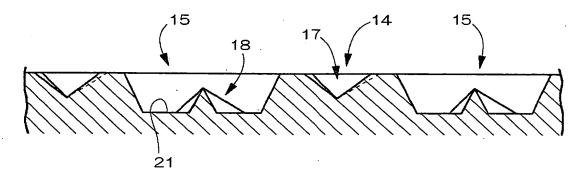


FIG. 8B



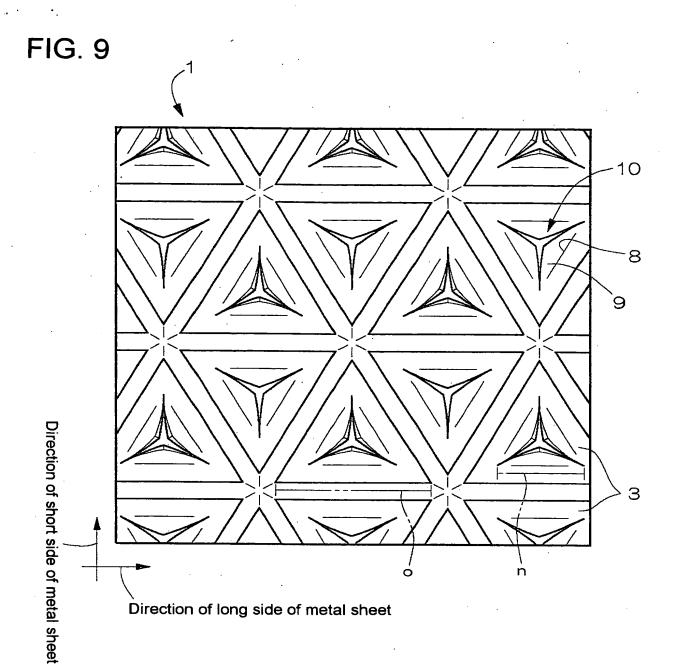


FIG. 10A

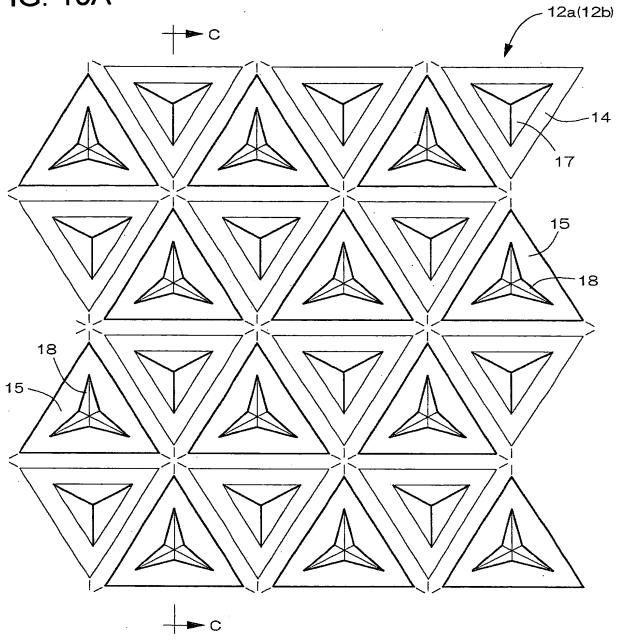


FIG. 10B

